Installation and Troubleshooting Guide

NOTE: This installation is to be completed by an Authorized Dealer or Professional Service Technician. For questions regarding installation or warranty, call CDI Tech Support at 866-423-4832. **Do not return to the Dealer or Distributor where the part was purchased. Contact CDI Electronics Directly for Return Materiel Authorization**.

CDI P/N: 182-4475R Ignition Coil

Notice: This coil/bracket assembly replaces P/N's: 615475, 684475, 300-888791, F615475 and F684475.

Warning! This product is designed for installation by a professional marine mechanic. CDI Electronics cannot be held liable for injury or damage resulting from improper installation, abuse, neglect or misuse of this product.

Installation

1. Remove the original coil, saving the original bolts, and cut off the primary lead (usually a white or blue striped wire) as close to the coil as possible.
2. Strip approximately ¼" of insulation from the primary lead.
3. Slide the heat shrink on the wire, then crimp and solder the #6 terminal to it.
4. Mount the new coil assembly from the bottom side of the plate using the original bolts.
5. Connect the new coil wire from the coil to the spark plug.
6. Connect the primary lead from the pack to the coil.

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